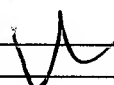
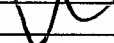


Date: Wednesday, 21/03/2007 7:47:43 AM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D3488-041
Job Number : 31391	
Estimate Number : 10804	
P.O. Number : N/A	Part Number : D3488041/042
This Issue : 21/03/2007 S.O. No. : N/A	Drawing Number : REWORK
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : MACHINED PARTS	Drawing Revision : N/A
Previous Run : 00015	Material : N/A
Written By : 	Due Date : 28/03/2007 Qty: 5 Um: Each
Checked & Approved By : 	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	POWDER COATING	POWDER COATING
-----	----------------	----------------



Comment: POWDER COATING
 REMOVE FROM STK
 D3488-041 B38318

2.0	D3488041	BLADE FITTING ASSEMBLY, LH
-----	----------	----------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)
 BLADE FITTING ASSEMBLY, LH

3.0	POWDER COATING	POWDER COATING
-----	----------------	----------------



Comment: POWDER COATING
 REMOVE ALL OLD SIKAFLEX
 CLEAN AS NECESSARY
 REMOVE INSERTS AND DISCARD

4.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

5.0	POWDER COATING	POWDER COATING
-----	----------------	----------------



Comment: POWDER COATING
 REPAINT PER QSI 005

Date: Wednesday, 21/03/2007 7:47:43 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D3488-041

Job Number: 31391

Part Number: D3488041

Job Number:



Seq. #:	Machine Or Operation:	Description :
6.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION a.m 07/03/22 (7x)		
7.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
Comment: HAND FINISHING RESOURCE #1 RE-INSTALL INSERTS 4 X ALS71032-225 B m19393 PER DRWG D3488 a.m 07/03/22 (7x)		
8.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP 07/03/20 (7)		
9.0	POWDER COATING	POWDER COATING
Comment: POWDER COATING ID & STK, USING NEW B/N 31391 07-03-27 (7)		
10.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE 07/03/30 (7)		

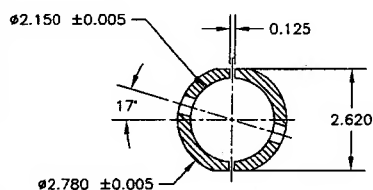
Job Completion



u 07-03-30

- Ø0.297
C'BORE Ø0.430 x 0.100
INSTALL ALS4-1032-225 (OR AKS4-1032-225
OR ALS7-1032-225 OR AKS7-1032-225)
INSERTS AFTER FINISH
(4 PLACES)

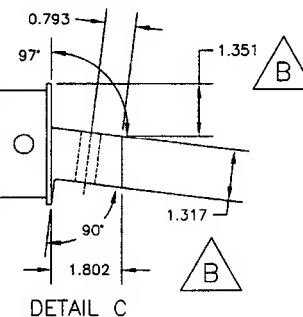
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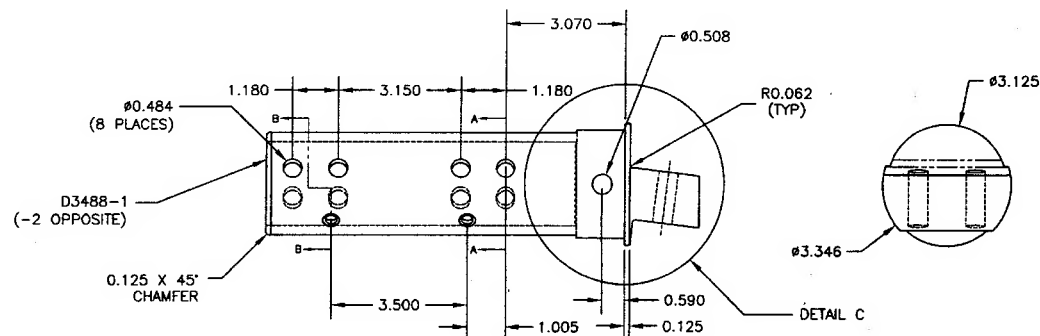
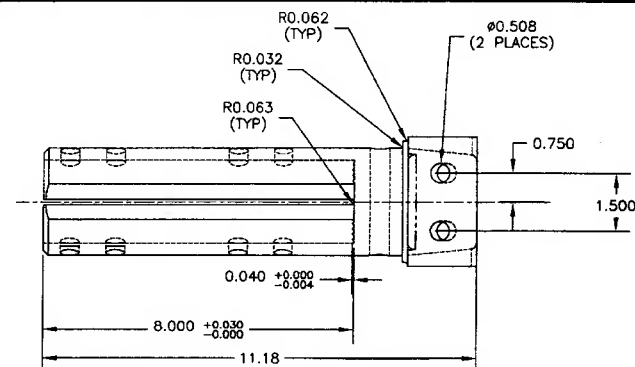
D3488-041/-042 BLADE FITTING ASSEMBLY PARTS LIST

QTY -041	QTY -042	PART NUMBER	DESCRIPTION
X		D3488-041	BLADE FITTING ASSEMBLY (LH)
	X	D3488-042	BLADE FITTING ASSEMBLY (RH)
1		D3488-1	BLADE FITTING (LH)
	1	D3488-2	BLADE FITTING (RH)
4	4	ALS4-1032-225 or AKS4-1032-225 or ALS7-1032-225 or AKS7-1032-225	INSERT

- 1) MATERIAL: MAKE D3488-1/-2 FROM ALUMINUM 7075-T7351 ROUND BAR
PER QQ-A-225/9
(REF. DART MATERIAL SPEC M7075T73R)
- 2) FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1
POWDER COAT WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
- 3) BREAK UNMARKED SHARP EDGES 0.010 TO 0.020
- 4) INSTALL INSERTS AFTER POWDER COAT
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED




DETAIL C



D3488-041 SHOWN (D3488-042 OPPOSITE)

RELEASED
04.03.09 AH
PER OS
FIN #739

B	06.03.15	CHANGE THICKNESS
A	05.12.20	NEW ISSUE
DESIGN	DRAWN BY	 DART AEROSPACE USA, INC. PORT HADLOCK, MA
PH	PH	
CHECKED	APPROVED	DRAWING NO.
PH	PH	D3488
DATE	TITLE	
06.03.15	BLADE FITTING	
		SCALE
		1:3

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DART AEROSPACE USA, INC.

W/O 31391
CL07/03/22